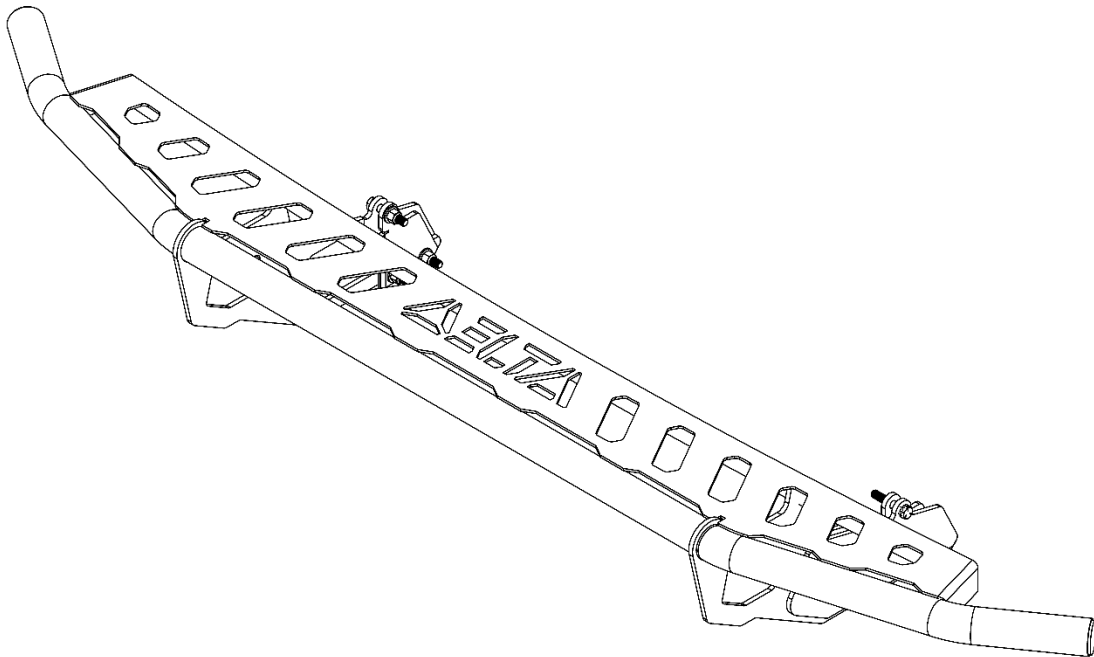


2007-2018 SPRINTER VAN REAR STEP BUMPER



Overview

Congratulations on your purchase of the DELTA Sprinter rear bumper. Your DELTA bumper was designed in CAD, CNC laser cut, formed, fabricated, and powder coated 100% in the U.S.A. Enjoy the fit-up and finish of a DELTA Vehicle Systems product protecting your investment.

Product Features

- Simple and secure mounting to factory hitch
- Provides easier access to the rear of the vehicle
- Built in traction ensure a slip free surface
- Full width, heavy-duty assembly acts as your first defense in blocking damage to your vehicle
- Built in ramp strap points
- Tailored lines to seamlessly match vehicle profile

Product Compatibility

This model mounts to the following Sprinter van configurations via the trailer hitch arms:

- Factory hitch equipped Sprinter from model year 2007-2018. See Figure 1

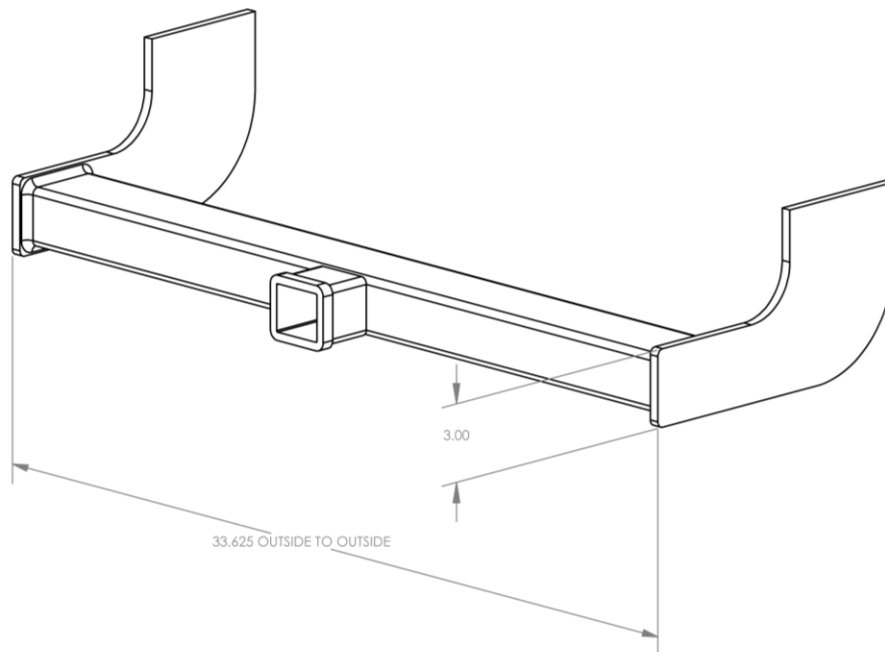


Figure 1: OEM Hitch Dimensions

Parts List

- | | |
|--------------------------------------|-----|
| • Rear Bumper (DELTA-10191) | X1 |
| • Mount Bracket, LHS (DELTA-10070-6) | X1 |
| • Mount Bracket, RHS (DELTA-10070-7) | X1 |
| • Hardware Kit (DELTA-10196) | |
| ○ 3/8X2" HEX BOLT | X6 |
| ○ 3/8-16 NYLOCK NUT | X6 |
| ○ 3/8 SAE WASHER | X12 |

Tools Required

- 9/16 SOCKET AND WRENCH
- 9/16 BOX END WRENCH

Installation

1. Line up DELTA bumper mounts with the dealer installed trailer hitch (see Figure 2).

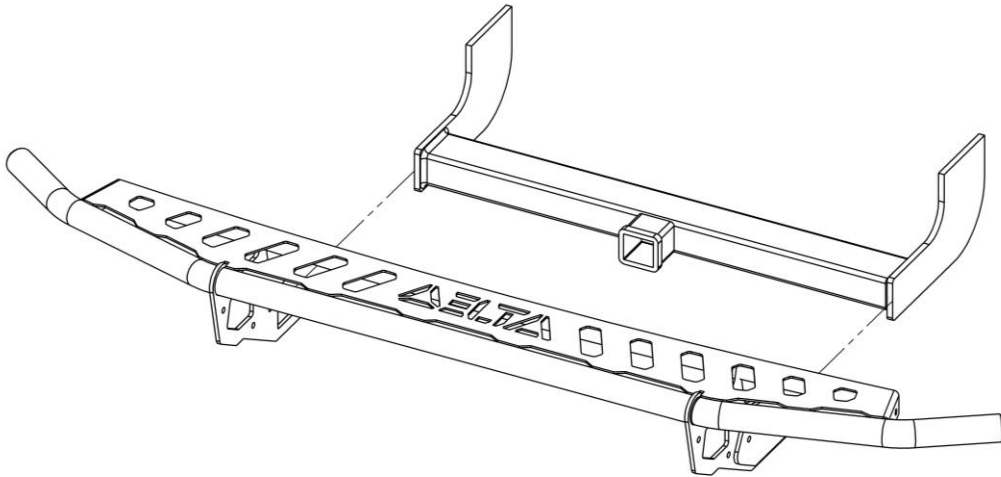


Figure 2-Hitch line up

2. Slide bumper on until the mount clasps fully engage the hitch side plates (see Figure 3).

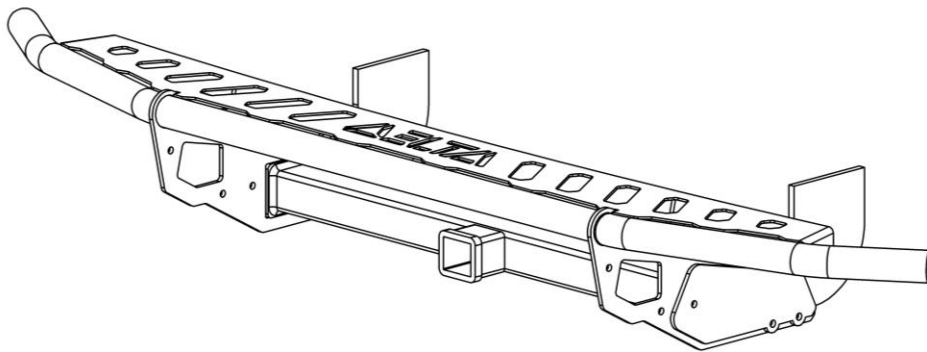


Figure 3-Resting on OEM hitch

3. From underneath the rear bumper, align the LHS mount bracket with the 3 holes on the bumper clasp bracket. Install 3 of the provided 3/8 bolts with a washer at each end into the clasp bracket mounts and hand tighten. Repeat on the RHS of the bumper (See Figure 4).

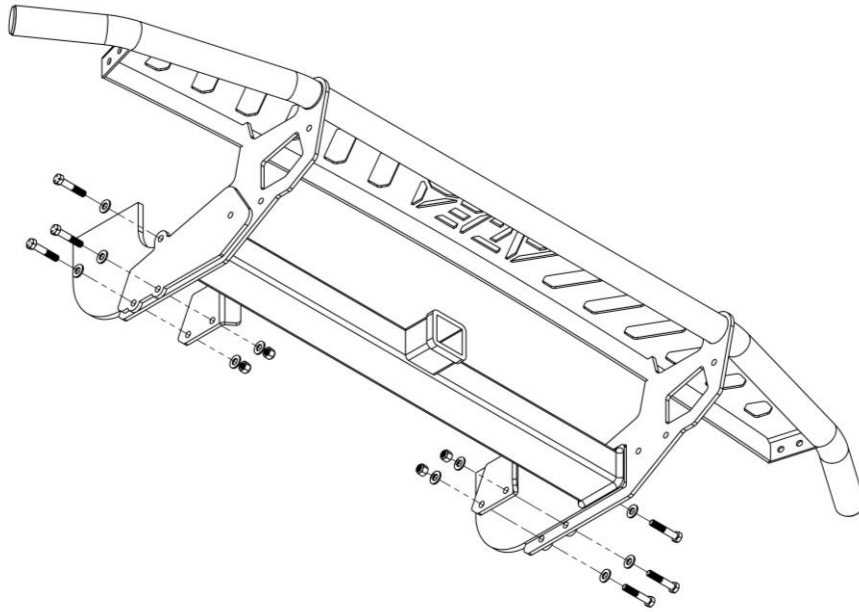


Figure 4-Bumper clasp brackets and hardware

4. Tighten all hardware with 9/16 tools to 35 ft-lbs.

You are all done! Enjoy your new rear bumper.

Ramp Securement Point Use

Your Delta rear step bumper has ratchet strap points to aid in attaching ramps for easy and safe loading and unloading of cargo (See Figure 5).

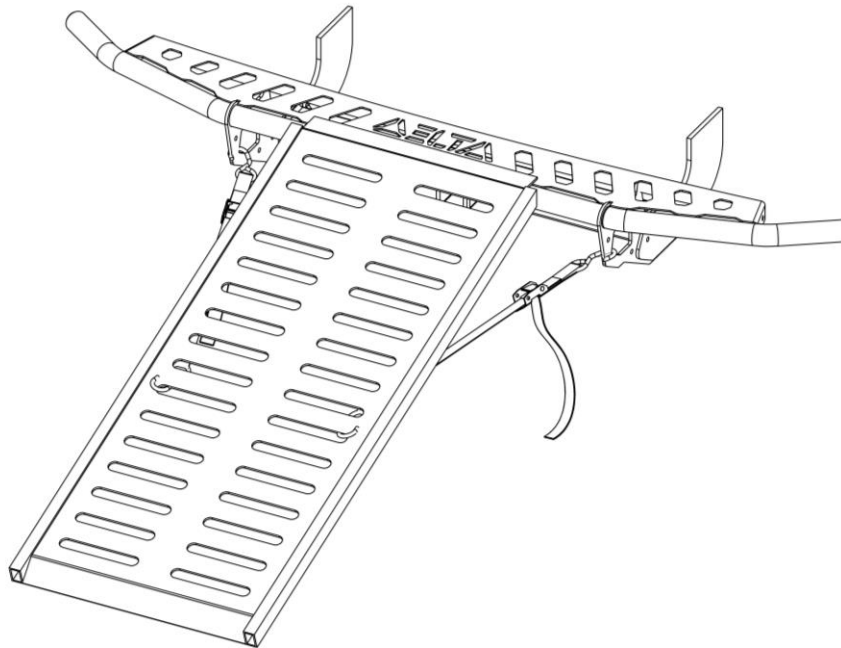


Figure 5-Ramp securement points example