

Gloss Enamel

Product: PT-389 TT-E-489G Alkyd Enamel – Air Dry

Other products used with PT-389: Primer PT-522; Reducer PT-1022X66

Typical Uses:

A high quality product for painting vehicles, equipment and machinery

Physical Properties:

May be applied over wood or metal, interior or exterior over a suitable primer.

Coverage: 350-400 square feet per gallon.

Application

Cleaning

All parts must be chemically or mechanically cleaned, film free by a recognized specification or method.

Use of Primer

PT-522 Primer is highly recommended.

Mixing

For spraying: Thin 8 parts enamel with 1 part **PT-1022X66** thinner.

For Brushing: Thin 8 parts enamel with up to (but not more than) 1 part **PT-1022X66** thinner.

Method of Application

Apply one tack coat, followed by one full wet coat.

Curing

Dries to touch in 1-2 hours

Dries hard in 8-10 hours

NOTE: The foregoing is accurate to the best of our knowledge. However, conditions of use, storage and handling do affect the performance of the coating. Since these factors are beyond our control we do not guarantee individual results. For satisfactory results, PTI reducers must be used as recommended.



Specialty Paint & Protective Coatings