SAFETY DATA SHEET

1. Identification

Product identifier: IGS3103

Other means of identification
Synonyms: SILICONE RUBBER COMPOUND

Recommended use and restriction on use
Recommended use: Silicone Elastomer
Restrictions on use: Not known.

Manufacturer/Importer/Distributor Information
Momemtive Performance Materials LLC
260 Hudson River Road
Waterford NY 12188

Contact person: commercial.services@momentive.com

Telephone:
General information +1-800-295-2392

Emergency telephone number
Supplier: CHEMTREC
1-800-424-9300

2. Hazard(s) Identification

Hazard Classification

Health Hazards
- Skin Corrosion/Irritation: Category 2
- Toxic to reproduction: Category 2

Unknown toxicity - Health
- Acute toxicity, oral: 0 %
- Acute toxicity, dermal: 0 %
- Acute toxicity, inhalation, vapor: 0 %
- Acute toxicity, inhalation, dust or mist: 0 %

Label Elements

Hazard Symbol:
Signal Word: Warning

Hazard Statement: H315; Causes skin irritation.
H361; Suspected of damaging fertility or the unborn child.

Precautionary Statements

Prevention: Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF ON SKIN: Wash with plenty of water/... If skin irritation occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Specific treatment (see this label). Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Other hazards which do not result in GHS classification: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>CAS number</th>
<th>Content in percent (%)</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octamethylcyclotetrasiloxane</td>
<td>556-67-2</td>
<td>3 - &lt;5%</td>
<td>No data available.</td>
</tr>
<tr>
<td>Methyltriacetoxysilane</td>
<td>4253-34-3</td>
<td>3 - &lt;5%</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures
General information: No action shall be taken involving any personal risk or without suitable training.

Ingestion: If swallowed, do NOT induce vomiting. Give a glass of water. Do not give victim anything to drink if he is unconscious. Get medical attention.

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration using a barrier device. If breathing is difficult give oxygen. Get medical attention.

Skin Contact: Wash with soap and water.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Most important symptoms/effects, acute and delayed

<table>
<thead>
<tr>
<th>Symptoms</th>
<th>None known.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazards</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

Indication of immediate medical attention and special treatment needed

| Treatment            | Treatment is symptomatic and supportive. |

5. Fire-fighting measures

General Fire Hazards: Use standard firefighting procedures and consider the hazards of other involved materials. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

Suitable (and unsuitable) extinguishing media

| Suitable extinguishing media: | All standard extinguishing agents are suitable. |
| Unsuitable extinguishing media: | Do not use water jet. |

Specific hazards arising from the chemical: In case of fire, carbon monoxide and carbon dioxide may be formed. Acute overexposure to the products of combustion may result in irritation of the respiratory tract. Pay attention to the corrosive effects arising from contact with water.

Special protective equipment and precautions for firefighters
Special fire fighting procedures: Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters: Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Avoid contact with eyes, skin, and clothing. Use only in well-ventilated areas. Remove contact lenses before using sealant. Do not handle lenses until all sealant has been cleaned from the finger and hands. Keep out of reach of children. Keep container closed.

Methods and material for containment and cleaning up: Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

Notification Procedures: ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). See Section 8 of the SDS for Personal Protective Equipment.

7. Handling and storage

Precautions for safe handling: Sensitivity to static discharge is not expected. Acetic acid is formed during processing. Wear appropriate personal protective equipment. Use only in well-ventilated areas. Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Keep containers tightly closed. See Section 8 of the SDS for Personal Protective Equipment.

Conditions for safe storage, including any incompatibilities: Keep container tightly closed in a cool, well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering Controls

Provide adequate general and local exhaust ventilation. Eye washes and showers for emergency use.
Individual protection measures, such as personal protective equipment

**General information:** Ventilation and other forms of engineering controls are preferred for controlling exposures. Respiratory protection may be needed for non-routine or emergency situations.

**Eye/face protection:** Safety glasses with side shields

**Skin Protection**
- **Hand Protection:** Butyl rubber gloves are recommended.
- **Other:** Wear suitable protective clothing and eye/face protection.

**Respiratory Protection:** If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

**Hygiene measures:** Avoid contact with eyes, skin, and clothing. Ensure adequate ventilation, especially in confined areas. Observe good industrial hygiene practices. Wash hands before breaks and immediately after handling the product. When using do not eat, drink or smoke.

### 9. Physical and chemical properties

**Appearance**
- Physical state: solid
- Form: Paste
- Color: Black
- Odor: Acetic acid.
- Odor threshold: No data available.
- pH: not applicable
- Melting point/freezing point: not applicable
- Initial boiling point and boiling range: not applicable
- Flash Point: > 93.3 °C (estimated)
- Evaporation rate: < 1
- Flammability (solid, gas): No data available.

**Upper/lower limit on flammability or explosive limits**
- Flammability limit - upper (%): No data available.
- Flammability limit - lower (%): No data available.
- Explosive limit - upper (%): No data available.
- Explosive limit - lower (%): No data available.
Heat of combustion: No data available.
Vapor pressure: No data available.
Vapor density: No data available.
Density: ca. 1.060 g/cm³
Relative density: 1.06
Solubility(ies)
  Solubility in water: Insoluble
  Solubility (other): Toluene
Partition coefficient (n-octanol/water) Log Pow: Not determined.
Auto-ignition temperature: No data available.
Decomposition temperature: No data available.
SADT: No data available.
Viscosity, dynamic: No data available.
Viscosity, kinematic: No data available.
VOC: 26 g/l

10. Stability and reactivity

Reactivity: No dangerous reaction if used as recommended.
Chemical Stability: Material is stable under normal conditions.
Possibility of hazardous reactions: Hazardous polymerisation does not occur.
Conditions to avoid: Keep away from moisture. Reacts with water liberating small amounts of acetic acid.
Incompatible Materials: None known.
Hazardous Decomposition Products: Carbon dioxide, Formaldehyde, Acetic acid, Silicon dioxide. This product contains methylpolysiloxanes which can generate formaldehyde at approximately 300 degrees Fahrenheit (150°C) and above, in atmospheres which contain oxygen. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant, and potential cancer hazard. A MSDS for formaldehyde is available from Momentive.

11. Toxicological information

Information on likely routes of exposure
  Ingestion: No data available.
Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Symptoms related to the physical, chemical and toxicological characteristics
Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral
Product: ATEmix: 7,651.78 mg/kg

Specified substance(s):
Octamethylcyclotetrasiloxane LD 50 (Rat): 4,800 mg/kg

Methyltriacetoxyisilane LD 50 (Rat, female): 1,830 mg/kg
LD 50 (Rat): 1,550 mg/kg

Dermal
Product: Not classified for acute toxicity based on available data.

Specified substance(s):
Octamethylcyclotetrasiloxane LD 50 (Rat): > 2,400 mg/kg

Inhalation
Product: Not classified for acute toxicity based on available data.

Specified substance(s):
Octamethylcyclotetrasiloxane LC50 (Rat): 36 mg/l

Repeated dose toxicity
Product: No data available.
Skin Corrosion/Irritation

Product: No data available.

Specified substance(s):
- Octamethylcyclotetrasiloxane: OECD-Guideline 404 (Acute Dermal Irritation/Corrosion) (Rat): No skin irritation
- Methyltriacetoxysilane: OECD-Guideline 404 (Acute Dermal Irritation/Corrosion) (Rabbit): Corrosive

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogenic components identified

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s):
- Octamethylcyclotetrasiloxane: Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic)
- Mouse Lymphoma Assay (OECD Guidline 476): negative (not mutagenic)

In vivo

Product: No data available.

Specified substance(s):
- Octamethylcyclotetrasiloxane: Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female): negative

Reproductive toxicity

Product: No data available.
Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: No data available.
Other effects:

This product contains methypolysiloxanes which can generate formaldehyde at approximately 300 degrees Fahrenheit (150°C) and above, in atmospheres which contain oxygen. Formaldehyde is a skin and respiratory sensitizer, eye and throat irritant, acute toxicant, and potential cancer hazard. A MSDS for formaldehyde is available from Momentive.

Acetic acid released during curing. Octamethylcyclotetrasiloxane

Ingestion: Rodents given large doses via oral gavage of octamethylcyclotetrasiloxane (1600 mg/kg day, 14 days) developed liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appeared normal) as well as hypertrophy (increased cell size).

Inhalation: In inhalation studies, laboratory rodents exposed to octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents.

Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation) with octamethylcyclotetrasiloxane (D4). Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found.

Interim results from a two generation reproductive study in rats exposed to 500 and 700 ppm D4 (whole body inhalation, 70 days prior to mating through mating, gestation and lactation) resulted in a statistically significant decrease in live mean litter size as well as extended period of off-spring delivery (dystocia). These results were not observed at the 70 and 300 ppm dosing levels.

Preliminary results from an ongoing 24-month combined chronic/oncogenicity study in rats exposed to 10, 30, 150 or 700 ppm D4 showed test-article related effects in the kidney (male and female) and uterus of rats exposed for 12 to 24 months. These effects include increased kidney weight and severity of chronic nephropathy, increased uterine weight, increased incidence of endometrial cell hyperplasia, and an increased incidence of endometrial adenomas. All of these effects were limited to the 700 ppm exposure group.

The relevance of this data to humans is unclear. Further studies are ongoing.

In developmental toxicity studies, rats and rabbits were exposed to octamethylcyclotetrasiloxane at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day,14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any
12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Chronic hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants
Product: No data available.

Persistence and Degradability

Biodegradation
Product: No data available.

Specified substance(s):
Octamethylcyclotetrasiloxane 3.7 % (29 d, 310 Ready Biodegradability - CO₂ in Sealed Vessels (Headspace Test)) Not readily biodegradable.

BOD/COD Ratio
Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)
Product: No data available.

Specified substance(s):
Octamethylcyclotetrasiloxane Fathead Minnow, Bioconcentration Factor (BCF): 12.40

Partition Coefficient n-octanol / water (log Kow)
Product: Log Kow: Not determined.
Mobility in soil: No data available.

Known or predicted distribution to environmental compartments
- Octamethylcyclotetrasiloxane: No data available.
- Methyltriacetoxyisilane: No data available.

Other adverse effects: No data available.

13. Disposal considerations

General information: The generation of waste should be avoided or minimized wherever possible. See Section 8 for information on appropriate personal protective equipment. Do not discharge into drains, water courses or onto the ground.

Disposal instructions: Disposal should be made in accordance with federal, state and local regulations.

Contaminated Packaging: Dispose of as unused product.

14. Transport information

DOT
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.

Special precautions for user: This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Chemical Identity: Octamethylcyclotetrasiloxane
Reportable quantity:
- De minimis concentration: TSCA Section: 4: 1.0%
- One-Time Export Notification only.
CERCLA Hazardous Substance List (40 CFR 302.4):

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Reportable quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetic acid</td>
<td>5,000 lbs.</td>
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</tbody>
</table>

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**
Immediate (Acute) Health Hazards
Delayed (Chronic) Health Hazard

**SARA 302 Extremely Hazardous Substance**
None present or none present in regulated quantities.

**SARA 304 Emergency Release Notification**
None present or none present in regulated quantities.

**SARA 311/312 Hazardous Chemical**

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>Threshold Planning Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octamethylcyclotetrasiloxane</td>
<td>10000 lbs</td>
</tr>
<tr>
<td>Methyltriacetoxysilane</td>
<td>10000 lbs</td>
</tr>
</tbody>
</table>

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):
None present or none present in regulated quantities.

US State Regulations

**US. California Proposition 65**
No ingredient regulated by CA Prop 65 present.

**US. New Jersey Worker and Community Right-to-Know Act**

<table>
<thead>
<tr>
<th>Chemical Identity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimethylpolysiloxane</td>
</tr>
<tr>
<td>SILANE, DICHLORODIMETHYL-, REAKTION PRODUCTS WITH</td>
</tr>
<tr>
<td>SILICA, Silane, dichlorodimethyl-, reaction products with silica</td>
</tr>
<tr>
<td>Siloxanes and Silicones, di-Me hydroxy terminated</td>
</tr>
<tr>
<td>Siloxanes and Silicones, di-Me, polymers with Me silsesquioxanes, hydroxy-terminated</td>
</tr>
<tr>
<td>Octamethylcyclotetrasiloxane</td>
</tr>
<tr>
<td>Methyltriacetoxysilane</td>
</tr>
</tbody>
</table>
US. Massachusetts RTK - Substance List
No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances
No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK
No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

<table>
<thead>
<tr>
<th>Area</th>
<th>Status</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia AICS:</td>
<td>y (positive listing)</td>
<td>None.</td>
</tr>
<tr>
<td>EU EINECS List:</td>
<td>y (positive listing)</td>
<td>None.</td>
</tr>
<tr>
<td>Japan (ENCS) List:</td>
<td>y (positive listing)</td>
<td>None.</td>
</tr>
<tr>
<td>China Inventory of Existing Chemical Substances:</td>
<td>y (positive listing)</td>
<td>None.</td>
</tr>
<tr>
<td>Korea Existing Chemicals Inv. (KECI):</td>
<td>y (positive listing)</td>
<td>None.</td>
</tr>
<tr>
<td>Canada DSL Inventory List:</td>
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</tr>
<tr>
<td>Canada NDSL Inventory:</td>
<td>n (Negative listing)</td>
<td>None.</td>
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<tr>
<td>Philippines PICCS:</td>
<td>y (positive listing)</td>
<td>None.</td>
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<tr>
<td>US TSCA Inventory:</td>
<td>y (positive listing)</td>
<td>Remarks: On TSCA Inventory</td>
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<tr>
<td>Taiwan. Taiwan inventory (CSNN):</td>
<td>n (Negative listing)</td>
<td>Remarks: None.</td>
</tr>
</tbody>
</table>

16. Other information, including date of preparation or last revision

HMIS Hazard ID

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

PERSONAL PROTECTION

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date: 06/01/2017
Revision Date: No data available.
Version #: 1.5
Further Information: Contains octamethylcyclotetrasiloxane which may cause reproductive effects based on animal data.
Disclaimer:

Notice to reader

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (>30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives. Contains octamethylcyclotetrasiloxane which may cause reproductive effects based on animal data. Keep out of the reach of children.

Further Information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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