







Tube & Weld

Compact Area Around Cooler

Problem: A manufacturer of quality equipment and additives for the erosion control and landscaping industries needed to turn a sharp corner with a radiator hose that had a large bend radius. This prevented them



from building the desired compact, finished product.

Solution: After receiving digital pictures of their machine, we exchanged a few important dimensions and discussed several design possibilities. We designed, built and tested two separate prototype assemblies, finally recommending a 1-1/4" x .065 beaded tube bent in way to avoid certain oritical areas yet kept sections of base

critical areas yet kept sections of hose for flexibility.

Result: At a cost of \$8.00 versus the \$18.00 for the often-replaced radiator hose, our tube assemblies helped streamline their equipment and was

very economical. In addition, our tube assemblies removed a leak point because of previous welding and eliminated 20 minutes of labor. In the end, the customer saved both time & money as well as resolved an engineering problem.

- Beading
- Bending
- Brazing (Torch)
- Brazing (Induction)
- Flaring (JIC & ORFS)
- Machining
- Welding (TIG)
- Welding (Orbital)
- Packaging
- Finishes & Coatings
- System Design
- Testing (Impulse & Burst)
- Testing (Particle Count)

Engineering support

Hydraulic tube assemblies provide:

- √ Higher working pressures
- √ Simplified assembly
- ✓ Lower labor costs
- ✓ Reduced leak points



Mid-State 1101 Gahanna Parkway Columbus, OH 43230 Ph. (614) 864-1811 Fx. (614) 864-0435