

Stevens Transport

A Roof Restoration that Keeps Trucks on the Road



Project:

Stevens Transport
Dallas, TX

Scope:

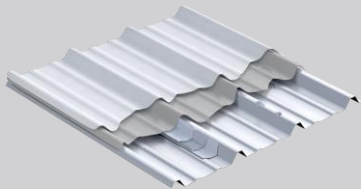
90,000 square feet
two buildings

Roof Substrate:

Metal

System Used:

White acrylic over metal



Products Used:

- 501 Elasto Brite
- 505MS KarnaFlex WB
(with 5540 Resat Mat)

Warranty:

10 year material only

Beldon Roofing
Beldon.com
210-341-3100



This Stevens Transport roof restoration project was managed by the GM of Beldon Roofing, Hector Castro. The nearly 45-year-old metal roof restoration presented many challenges, including that regular operations inside the building continued 24/7, making project logistics complicated. There were two buildings to restore. Both buildings, the first of 55,000 sq ft, and the second of 45,000 sq ft, exhibited multiple leaks. To make things more complicated, 183 skylights had to be replaced with metal panels, half of which had a profile from a discontinued product. Beldon Roofing sourced custom-made metal panels to accommodate that discontinued skylight profile. All horizontal seams and flashings were treated with a 3-course repair of 505MS Karna-Flex WB and 5540 Resat-Mat. To finish the job, two layers of 501 Elasto-Brite finish coat was applied. Castro stated that the KARNAK technician, John Doan was instrumental with accomplishing the project on time and on budget.