



# BUTTONWOOD

WINERY & VINEYARD

## 2018 Sauvignon Blanc

Proudly Grown, Produced and Bottled on Our Santa Ynez Valley Estate

### OVERVIEW

Crisp, refreshing and positively bursting with the vibrancy of estate Sauvignon Blanc. A delicious partner to goat cheeses, roast chicken and seafood.

### BLEND

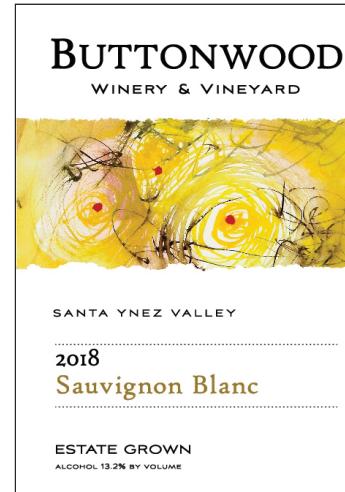
92% Sauvignon Blanc, 8% Sémillon

### SPECS

13.2% Alcohol, 3.2 pH, 6.75 g/L acidity

### PRODUCTION

1680 (750ml) cases, 100 (375ml) cases  
bottled May 2019



### IN THE VINEYARD

Our largest blocks and our most prevalent plantings, Sauvignon Blanc flourishes here. Mostly Wente Clone 1, the east-west facing blocks enjoy warm sunny days and a diurnal shift of up to 40° to night-time lows to retain natural acidity in the grapes. Like the Sauvign Blanc, the later ripening Sémillon is one of the original 1983 plantings, and on its own roots.

### THE VINTAGE

2018's cool temperatures in late summer and early fall brought a return to "normal" conditions by long-term standards. Temperatures during bud break and flowering were cool, followed by the hottest July on record with a normal-to-cool ripening period during August and September. This year's harvest start was the latest since 2012, with Sauvignon Blanc night harvested 9/14-10/5 and Sémillon 11/5/19.

### WINEMAKING

The Sauvignon Blanc is cold-fermented in stainless steel with malo-lactic fermentation inhibited. Conversely, Sémillon is barrel fermented in French oak (about 20% new) for about six months with ML neither inhibited nor encouraged. The blend was determined and made, the wine fined with bentonite, cold stabilized and then cross-flow filtered before bottling in screwcap finish in May 2019. Vegan.

### TASTING NOTES

A swirl brings a bouquet of lemongrass, white peach and mandarin orange from this classic mélange. A sip brings notes of lemon-lime, orange peel and kiwi with hints of marzipan on the mid-palate from the kiss of Sémillon in the blend. Zippy and zesty with pleasing acidity, and a finish with reminders of pineapple guava and seaside breezes. \$20 MSRP.

THE ARTIST SERIES LABEL ORIGINAL ART BY CO-OWNER SEYBURN ZORTHIAN

1500 Alamo Pintado Road, Solvang, California 93463  
805.688.3032 • [www.ButtonwoodWinery.com](http://www.ButtonwoodWinery.com) • [info@ButtonwoodWinery.com](mailto:info@ButtonwoodWinery.com)