



Filling & Capping Instruction

Filling:

Failure to follow these instructions may result in cartridge leakage, damage, or poor performance.

1. To fill, insert a blunt tip needle into the space between the center airway tube and the inner wall of the glass tank. For fluids similar to the viscosity of raw distillate, the fluid's temperature flowing into the cartridge is recommended to be no higher than 80°C. For thinner fluids that move in room temperature more freely than raw distillate, the recommended temperature is up to 60°C. (1.46 mm is the maximum needle width allowed for Easy-press cartridges, 1.83 mm is the maximum needle width allowed for PRL® cartridges. An 18 gauge needle is 1.27 mm wide.)
2. Make sure the top 4 mm of the glass tank is free of fluids so that the seal does not get compromised.
3. Caution - oil may leak from the bottom in the following situations: pressure caused by capping an overfilled cartridge, getting fluid in the center airway tube, improper sealing, filling at temperatures above the recommended degree, capping more than 3 minutes after the fluid reaches the aperture hole, storing the filled cartridge well above or below room temperature, and leaving the filled cartridge horizontally or upside down.
4. Immediately after filling, cap the cartridge with the mouthpiece until it is fully seated. Capping time depends on the viscosity of the fluid. It is recommended to cap as soon as the fluid reaches the aperture hole. Failure to cap within the appropriate amount of time can lead to leakage and clogging.
5. The atomizer must be fully saturated before use. Thicker fluids stored at room temperature or below may need more than 24 hours to saturate. Using the cartridge without adequate saturation will cause flavor and performance issues such as dry hits, burnt flavor, lack of vapor, and throat irritation.

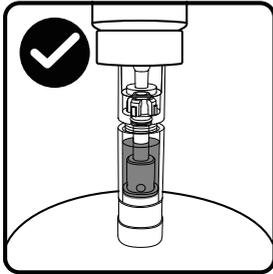
Capping:

After filling, insert the mouthpiece, pressing lightly to align it on the center post. Once the mouthpiece is properly aligned and straight, press the mouthpiece down vertically using level, even pressure until you hear a click that indicates it is fully seated. For mass capping (50 maximum), a light-duty arbor press and jig are recommended. About 3-4kgF of force is needed to cap a single PRL® cartridge and 7-8kgF for a single Easy-press cartridge. Once locked, Easy-press cartridges cannot be opened. A misaligned mouthpiece, off-center arbor press, or pressing at an angle can cause the mouthpiece hooks to not engage onto the center post. This can lead to damage, improper seal, leakage, and cracking of the glass tank. Caution: Do not reuse a mouthpiece that you failed to seat on the first try. Do not twist or rotate the mouthpiece while it is being inserted. Do not press down even at a slight angle.

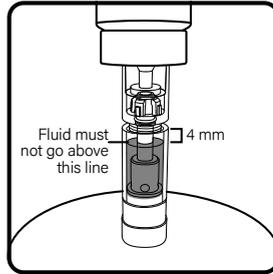


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Correct Way



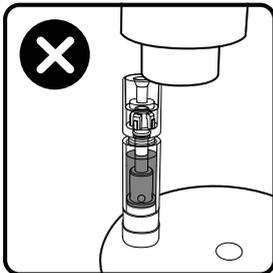
Max Filling



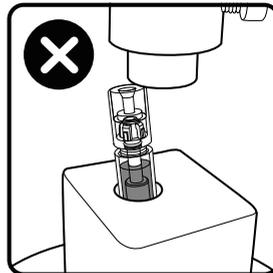
Locking



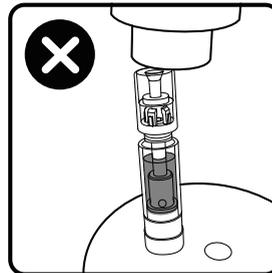
Wrong Way



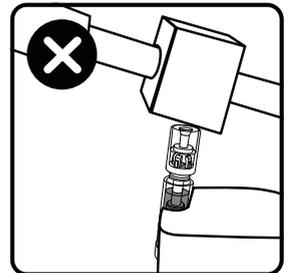
Wrong Way



Wrong Way



Wrong Way



Wrong Way